

SOUTH PRODUCTION NOTES

September 3, 2014
Afternoon Shift

BASF EMPLOYEES
66 Last Recordable
429 Last Lost Time

Priorities 1 through 8 are basically all the same priority, should be considered urgent and will require call outs for maint. issues and/or processing issues.

- 1) Reduction Towers
- 2) Reduction Tower Screeners
- 3) #3 Line/#3RC
- 4) #1 Line/#1 RC
- 5) West Pfaudler/National Dryer/#4RC
- 6) #2 Line/#2RC
- 7) #5 RC
- 8) Horne Tableting
- 9) #6 RC

#1 MED / AI-5645:

Running with the Welding engineer. Keep extruder manned during breaks.

Monitor DC-1 on every shift.

Midnight shift: Down.

Day shift: DL Page worked on dryer discharge guard, restarted line late day shift.

Afternoon shift:

#1 RC / AI-5645:

Continue. Keep track of rotating tube and some missing flange bolts (5 bolts right now – see picture.

Midnight shift: Out of feed until Cleveland Vibrator is repaired.

Day shift: Line restarted, building feed.

Afternoon shift:



Exhaust to Trimer

#2 MED line / Cu-0860:

Continue. Add in the wet mix from the cart as we go. A work notification has been written to have DL Page replace the discharge chute on the bag off area with the original, longer, chute now that we are back to Cu-0860 – 934389801. Rotolock was replace in powder room on 9/2/14.

Midnight shift: Continued.

Day Shift: Continue

Afternoon Shift:

#2 RC/ Cu-0860:

Lot 157, bag 26 will be our starting point. Will need to check that the screener is not blinded over from the previous material with high fines.

Midnight Shift: Continued. F-1 issues to be addressed by Lucas on Wednesday morning.

Day Shift: Continue. Need to confirm if Lucas worked on/finished F1 repairs. Otherwise, still exhausting to CTO.

Afternoon shift:

Exhaust has been switched from F-1 to the CTO

#3 MED / D-1794:

Gem is waiting for a gear box part.

Midnight Shift: No change.

Day shift: Part was to be delivered this morning, then sent out for re-tooling.

May get here in afternoon but not likely GEM will work on installation.

Afternoon Shift:

#3 RC / D-1794:

Continue when feed is available

Midnight shift: No feed.

Day shift: Waiting for feed.

Afternoon Shift:

Exhaust to CTO-is in Automatic

New Pfaudler / D-1145 SNAP:

Continue. Should make 2 Batches per Shift.

Midnight shift: Continued-lot 76 is in pass. Chrome tank at 76% at 11pm.

Day shift: Make batch, but hold off on further batches until Thursday morning.

DL Page working on National Dryer repairs, and we will inspect for material leaks in dryer on Thursday.

Afternoon Shift:

National Dryer / D-1145 SNAP:

Continue. **Target = 1200 lbs. per hour.**

Midnight Shift: Feed as material is available.

Day shift: Feeding whatever buggies are available today/tonight. DL Page making some repairs late day shift or early afternoon shift, then need to clean around discharge end of dryer to watch for additional spillage when feeding.

Afternoon Shift:

#4 RC / D-1145 SNAP:

Continue to run. Started on first shift Monday.

Midnight Shift: Continued.

Day shift: Continue

Afternoon Shift:

Exhaust to 4A DC

#5 RC / Cu-0539:

Continue to feed.

Midnight Shift: Continued.

Day shift: Continue. Watch for blockage in 5A baghouse discharge line to feed hopper...may need to tap line to ensure it is and remains open.

Afternoon shift:

Exhaust to 5A DC

#6 RC / D-5206 Next

Lit and on hold.

Midnight shift: Ready to start when we get enough batches on Abbe..

Day Shift: Starting feed late day shift after walk through.

Afternoon shift:

Exhaust to Sly Scrubber

Abbe Blender / 5206:

The lid has been replaced and has been pressure tested. ONLY run Abbe on off shifts. Will run the Abbe on off shifts – second and third.

Midnight shift: Made batches.

Day shift: Down day shift...restart and run afternoon and midnight.

Afternoon Shift:

Tower 3 / Cu-1986:

Continue On.

Midnight Shift: Running. Will come down in 2 days.

Day shift: Continue

Afternoon shift:

Tower 6 / Cu-1986:

Continue on.

Midnight Shift: Running.

Day shift: Continue

Afternoon shift:

North Screener / Cu-1986:

Continue.

Midnight shift: Continued.

Day shift: Continue

Afternoon shift:

South Screener / Cu-1986:

Continue On.

Midnight shift: Continued.

Day shift: Continue

Afternoon Shift:

#2662 (west) Pill Machine / Al-3915 T 5/32 is next:

Changed over to Al-3915.

Midnight shift: We need the walker back from the north end to put back into place. We need to verify with J Quach which DC filters he wants to use next.

Day Shift: DC filters installed. Pill machine needs re-installed and dry-ran.

Waiting on pill mix

Afternoon shift:

#2664 (east) Pill Machine / Al-3915 T 5/32 is next:

Needs changed over to Al-3915.

Midnight shift: Needs to be broken down/cleaned/retooled.

Day shift: Continue break down and cleaning/prep for 3915.

Afternoon shift:

Old Pfaudler / Clean for D-1795:

Hold, D-1795 impregs coming soon

Midnight Shift: No activity.

Day Shift: No activity other than Dennis from BASF advising pfaudler hopper slide gate was inspected and confirmed working OK. He did install several bolts that were missing, but tested the gate and advised it is OK (opens and closes properly)

Afternoon shift:

TK #2 / Zr-0405:

Need to get the screener set up for sterotex screening.

Midnight shift: Loading and unloading.

Day Shift: Continue

Afternoon shift:

TK #4 / waiting for next product:

This kiln is off.

Midnight shift: Off

Day Shift: Off.

Afternoon shift: Off

PK Blender / 3915 Pill Mix:

Geredco reconditioned the liner on Friday. PK has sat for 2 days and it should be ready to go once we get pill mix. Need sterotex milled from the North end before we can start. Should be ready on Wednesday-J Quach.

Midnight Shift: No activity-Probably Thursday.

Day shift: Waiting on Sterotex (should be making it either Wed afternoon or Thur midnight)

Afternoon shift:

Building 27 Belt Filter / Cu-5020:

All material is now available. Continue to monitor and work with the north end during this campaign of 5020.

Midnight shift: Down until we get copper nitrate-should be here Thursday afternoon-M Pence.

Day shift: Copper nitrate arriving this afternoon. Restart strikes when it is here. Also, continue on cleaning items for APV belt per Jack Pettry (Lenny Frangella to advise afternoon operator – Schofield)

Afternoon Shift: